



BUCCANEER ropecompany

Providing strength & stability, with a twist.



MARINE CATALOG

Double Braid
3 Strand
8 Strand
Nylon and Polyester

Dock Lines
Anchor Lines
Rigging Lines

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Medium Lay Twisted Nylon

Buccaneer Medium Lay is a four stage rope made with 100% Nylon. This rope has excellent hand, stretch, shock absorption and abrasion resistance characteristics. Working load should not exceed 10 to 12 percent of Tensile strength. MIL-R-17343, CI-1303



Size		Tensile Strength	Lbs. per 100'
Diameter	Circumference		
1/4"	3/4"	1,650	1.5
5/16"	1"	2,500	2.5
3/8"	1-1/8"	3,700	3.5
7/16"	1-1/4"	5,000	5.0
1/2"	1-1/2"	6,400	6.5
5/8"	2"	10,400	10.5
3/4"	2-1/4"	14,200	14.5
7/8"	2-5/8"	20,000	20.0
1"	3"	25,000	26.0
1-1/8"	3-1/2"	30,000	34
1-1/4"	3-3/4"	36,500	40.0

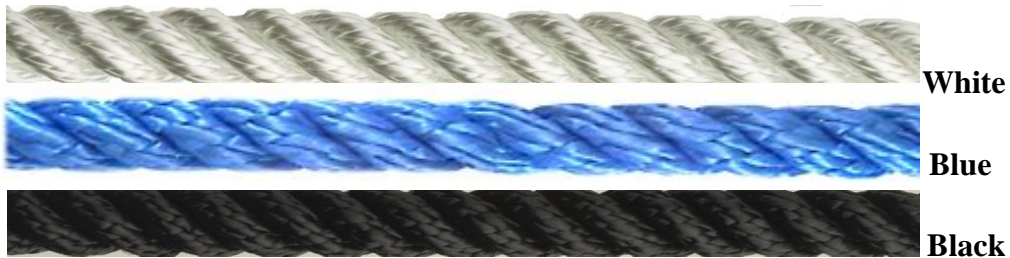
Medium Lay is useful in applications that require a firm rope with a strength rating. This rope is used for safety applications, rigging and as a general purpose rope in construction. Medium lay can be spliced with a variety of hardware to suit most needs.

Medium lay can also be manufactured to custom specifications for your particular requirements (call for detailed pricing).

Normally this product is available in white only.

Marine Grade Twisted Nylon

Buccaneer Marine Grade is a four stage rope made with 100% Solution Dyed Nylon. The color of rope will not fade or wash out. This rope has great handling, stretch, shock absorption and abrasion resistance characteristics. Working load 10 to 12 percent of tensile strength, CI1303 (see note below.)



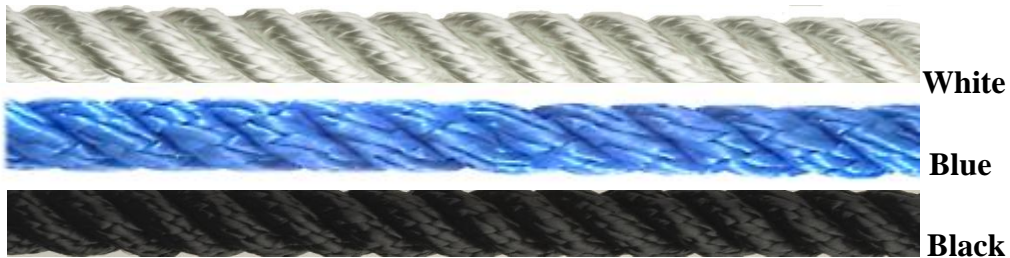
Size		Tensile Strength Lbs.	Lbs. per 100'
Dia.	Cir.		
3/8"	1-1/8"	3,500	3.5
1/2"	1-1/2"	5,800	6.5
5/8"	2"	9,800	10.5
3/4"	2-1/4"	12,000	14.5

Suggested Size by Boat

Up to 25'	3/8"
25' to 35'	1/2"
35' to 45'	5/8"
45' to 55'	3/4"

Twisted Dock Lines

Buccaneer Twisted Dock Lines are manufactured with special Marine Grade three strand ropes. A 12" eye with a four tuck splice on one end and heat sealed on the other end is standard for all sizes. Individual dock lines are packaged in sealed printed ploy bags and shipped in standard case lots depending upon size.



Standard Sizes	Standard Lengths
3/8"	15' – 20' – 25'
1/2"	15' – 20' – 25' – 30' – 35' – 40'
5/8"	45'
3/4"	25' – 30' – 35' – 40' – 45' – 50'

Marine grade rope stretches and absorbs shock loads to protect your boat, is comfortable to hold, and has good abrasion resistance for durability and value.

Bow & Stern Lines should be 1½ to 2 times the beam width, spring lines should be ¾ times the boat length.

Custom lengths, custom sized eyes and private logo packaging is available.

Twisted Anchor Lines

Buccaneer Anchor Lines are manufactured with special Marine Grade three strand rope. Standard for all sizes is a galvanized thimble spliced with a four tuck splice on one end and heat sealed on the other end. Individual Anchor lines are packaged on a shrink wrapped spool and shipped in standard case lots depending upon size.

Standard Sizes	Standard Lengths
3/8"	
1/2"	50', 100', 150', 200', 250', 300'
5/8"	All sizes are available in all lengths
3/4"	



White

Blue

Black

Marine Grade rope stretches and absorbs shock loads to protect your boat, is comfortable to grip, and has good abrasion resistance for durability and value.











Customization for length, eye size, and private logo packaging is available



Double Braid Nylon

Double braid nylon manufactured from 100% Nylon combining high strength and good shock absorption. This rope is excellent for dock lines, anchor lines and various industrial applications. Double Braid Nylon rope is available in white or solid colors. This rope meets CI-1310

Size		Tensile Strength Lbs	Weight per 100' Lbs
Dia.	Circumference		
1/4"	3/4"	2,200	1.6
5/16"	1"	3,400	2.5
3/8"	1-1/8"	4,900	3.6
7/16"	1-1/4"	6,600	4.9
1/2"	1-1/2"	8,500	6.3
5/8"	2"	15,200	10.0
3/4"	2-1/4"	18,000	14.3

Standard Colors	Color photos	
White		
Gold/White		
Blue		
Red		
Green		
Black		
Gold		
Teal		
Hunter Green		
Navy		

Double Braid Anchor Lines

Buccaneer Double Braid Anchor Lines are manufactured with special Marine Grade Double Braid Nylon ropes. Standard for all sizes is a Stainless Steel Thimble spliced onto one end and a heat sealed bitter end. Packaged on spools, these lines are then shipped in standard case lots depending upon size.

Available Sizes Diameter

3/8"
1/2"
5/8"
3/4"
1"
1-1/4"

Standard Lengths

100'
150'
200'
250'
300'



Colors	
White	
Gold White	
Blue	
Red	
Green	
Black	
Gold	
Teal	
Hunter Green	
Navy	

All sizes are available in all available lengths.

Marine Grade Double Braid rope stretches and absorbs shock loads to protect your boat, is comfortable to hold, and has good abrasion resistance for durability and value. Double Braid dock lines add a touch of style befitting the finest yachts afloat.

Customization for length, eye size, and private logo packaging is available.

Double Braid Dock Lines

Double Braid Dock Lines are made with the finest quality yarn. The color yarn is solution dyed and will not fade or wash out. Double Braid rope is balanced and will not kink or hockle. Standard size eye is 12".

Available Sizes Diameter	Available Colors	
3/8"	White	
1/2"		
5/8"	Gold White	
3/4"		
1"	Blue	
1-1/4"		
	Red	
	Green	
	Black	
	Gold	
	Teal	
	Hunter Green	
	Navy	



All sizes are available in any length.

Many manufacturers include our Double Braid dock lines as standard equipment.

Bow & Stern Lines should be 1-1/2 to 2 times the beam width, spring lines should be 3/4 times the boat length.










Customization for length, eye size, and private logo packaging is available.

Double Braid Polyester

This rope is made with 100% low stretch Polyester fiber. It's a good choice for tower work, lifting, or pulling. Double Braid Polyester is available in white, white with tracer colors, or solid colors. Easily spliced for eyes or thimbles. Rope meets MIL-R-24677 and CI-1311

Diameter	Size	Tensile Strength Lbs	Weight per 100' Lbs
	Circumference		
3/16"	9/16"	1,200	1.1
1/4"	3/4"	2,100	1.9
5/16"	1"	3,000	3.1
3/8"	1-1/8"	4,200	4.4
7/16"	1-1/4"	5,700	6.1
1/2"	1-1/2"	7,500	8.0
9/16"	1-3/4"	10,800	10.1
5/8"	2"	13,800	12.6
3/4"	2-1/4"	18,000	18.0
7/8"	2-3/4"	27,000	22.0
1"	3"	36,000	35.0
1-1/8"	3-3/8"	42,000	44.0
1-1/4"	3-1/4"	50,000	51.0

Available Colors

Solid Colors	Color photos	Tracer Colors	Color photos
Blue		Blue Tracer	
Red		Red Tracer	
Green		Green Tracer	
Black		Black Tracer	
Gray			

Buccaneer 8 Strand (Windlass) plaited rope Anchor Lines

8 strand (Windlass) Plait is manufactured with a rope designed to work with all windlass on the market (consult the owner's manual for the correct size). 8 Strand Windlass is non-rotational thus eliminating hockling and other problems associated with twisted anchor lines. With the 8 Strand windlass spliced directly onto the chain the assembly easily enters and exits the windlass.



Premium 8 Strand plaited Windlass

Standard Sizes	Standard Lengths
1/2"	50', 100', 150', 200', 250', 300'
9/16"	All sizes are available in all lengths.
5/8"	
3/4"	Custom lengths are available

Suggested size by boat	
up to 35'	1/2" or 9/16"
35' to 45'	5/8 "
45' to 55'	3/4 "

Consult your windlass owner's manual for the proper size.

We recommend using 1/4" chain with the 1/2" windlass and 5/16" chain with the 5/8" and 3/4" windlass.

8 Strand Windlass rope stretches and absorbs shock loads to protect your boat, is comfortable to hold, and has good abrasion resistance for durability and value.

8 Strand Windlass rope flakes and falls on to itself more compactly than 3 strand rope in the locker (will not bird nest) allowing more to be stored in the same space.

Pre-soak 8 strand two hours before the first use. Do not use Dry and New!!!!!!

Customization for length, eye size, and private logo packaging is available.

Tech I

Double Braid Technora rigging line offers extremely high strength with virtually no stretch under normal working loads. Due to the strength to weight ratio of Technora, it is possible to reduce the weight making Technora an excellent choice for rigging and running lines for sailboats, such as halyards, jib lines, and control lines.

Tech I has four tracers for identification, solid colors have white ID tracers. Tech I is made with a 100% Technora braided core with an abrasive resistant Polyester braided cover.

Sizes Available	Solid Colors Available with white tracer	White with these Tracer Colors Available	Lengths
3/16"	Black	Blue	Standard 600' reels or bulk boxes
1/4" 5/16"	Blue	Red	
3/8"	Red	Green	
7/16"	Green	Black	
1/2"			
5/8"			
3/4"			
		Blue Tracer	
		Solid Black	

Customization for length, eye size, and private logo packaging is available.

Tech I Specifications



Size		Tensile Strength Lbs	Weight per 100' Lbs
Diameter	Circumference		
3/16"	9/16"	2,000	1.2
1/4"	3/4"	4600	2.0
5/16"	1"	7400	3.1
3/8"	1-1/8"	10,400	4.5
7/16"	1-1/4"	14,400	6.2
1/2"	1-1/2"	20,500	8.0
5/8"	2"	36,000	13.5
3/4"	2-1/4"	45,000	18.5

Tech II

Tech II has three tracers for identification; solid colors have white ID tracers.

Tech II is made with a blend Technora and polyester braided core with an abrasion resistant braided polyester cover. The use of a blend core reduces the cost but maintains the high strength and low stretch characteristics at the best possible price. Tech II is great for halyards, jib lines, and control lines.

Sizes Available	Solid Colors Available with white tracer	White with these Tracer Colors Available	Lengths
3/16"	Black	Blue	Standard 600' reels or bulk boxes
1/4"	Blue	Red	
5/16"			
3/8"	Red	Green	
7/16"	Green	Black	
1/2"			
5/8			
3/4"			

	Solid Red		Blue Tracer
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Tech II Specifications

Size		Tensile Strength Lbs	Weight per 100' Lbs
Diameter	Circumference		
3/16"	9/16"	1,000	1.2
1/4"	3/4"	2,600	2.0
5/16"	1"	4,700	3.1
3/8"	1-1/8"	5,500	4.5
7/16"	1-1/4"	7,500	6.2
1/2"	1-1/2"	10,000	8.0
5/8"	2"	18,000	13.5
3/4"	2-1/4"	24,000	18.5

TWISTED POLYPROPYLENE - REELS - YELLOW

Size			Color
1/4 x 600'			YELLOW
1/4 x 1200'			YELLOW
5/16 x 600'			YELLOW
3/8 x 600'			YELLOW
1/2 x 600'			YELLOW
5/8 x 600'			YELLOW
3/4 x 600'			YELLOW
1 X 600'			YELLOW

TWISTED POLYPROPYLENE - REELS - WHITE

Size			Color
3/8 x 600'			WHITE
1/2 x 600'			WHITE
5/8 x 600'			WHITE

TWISTED POLYPROPYLENE - REELS - BLACK

Size			Color
3/8 x 600'			BLACK
1/2 x 600'			BLACK
5/8 x 600'			BLACK

HOLLOW BRAID POLYPROPYLENE - REELS - YELLOW

Size			Color
1/4 x 500			YELLOW
1/4 x 1000			YELLOW
5/16 x 500			YELLOW
3/8 x 500			YELLOW
1/2 x 250			YELLOW

HOLLOW BRAID ANCHOR LINE HANKS / YELLOW WITH BRASS SNAP

Size			Color
1/4 x 50			YELLOW
1/4 x 100			YELLOW
3/8 x 50			YELLOW
3/8 x 100			YELLOW

